

Dongguan Jinghongxiang Automation Equipment Co., Ltd.

2D Automatic Butt Fusion Welding Machine 60m/Min 70m/Min For Auto Parts

Basic Information

- Place of Origin:
- Brand Name:
- Certification:
- Model Number:
- Minimum Order Quantity:
- Price:
- · Packaging Details:
- Delivery Time:
- Supply Ability:
- J2-6 1 set Negotiable Export safety wooden case 5-10 days or negotiation 50 Set/Sets per Month

Guangdong, China

Jin Hongxiang

CE



Product Specification

Product Name: 2D Bending Wire Butt Welding Machine Machine Type: **Fully Automatic** Core Components: Spring Machine System, Precision Servo, **CNC** Machining • Warranty: 1 Year Servo + Spring Machine System + Precision Control System: Control Current Electric Box • Number Axes: 4 80M/min • Maximum Wire Speed: Feature: It Is Fully Automatic, Which Can Bend The Line And The Butt Welding Machine After Bending The Frame, And It Can Be Completed At One Time. • Wire Delivery Accuracy: ±0.1mm 380V,50/60HZ Input Power: • Port: Shenzhen, China Lindlight Automotic Butt Eucien Wolding Machine



Product Description

Full automatic 2D bending machine Bending + butt welding



Alias:

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Bending machine, bending and butt welding machine, bending frame + butt welding machine, 2D bending machine, 2D folding frame machine, **Product Description**

All plane forming and bending shapes that need to be butted can be fully automated by this machine.

*Features

1. Automatic bending machine, servo high speed bending and butt welding machine

2. Bent frame + butt welding, it is a molding machine, can bend frame, can bend other 2D shape, all molding machine function has.

3. It can also be butt welded. For the products that need interface, it can directly form butt welding, which is more efficient, labor-saving and more humanized.



Technical parameter

Model	J2DDH2-6MM	J2DDH2-8MM	J2DDH-Y-2-8MM
Number axes	4	4	3
Processing line diameter(MM)	Hard wire ø2-4	Hard wire ø2-6	Hard wire ø2-8
	Flexible cord ø2-6	Flexible cord ø2-8	Flexible cord ø2-10
Number of delivery wheels (Group)	3	3	3
Control system	32-bit high- performance processor, can store 2048 files, programming accuracy 0.01	32-bit high- performance processor, can store 2048 files, programming accuracy 0.01	32-bit high-performance processor, can store 2048 files, programming accuracy 0.01
Maximum wire speed(M/MIN)	80	70	60
Movement direction	rotating die can be raised and lowered, and the positive and negative motion can be realized	rotating die can be raised and lowered, and the positive and negative motion can be realized	rotating die can be raised an lowered, and the positive an negative motion can be realized
Wire delivery accuracy(mm)	±0.1	±0.1	±0.1
Power of butt welding transformer	water-cooling 50KVA	water-cooling 60KVA	water-cooling 50KVA
Solenoid valve and quantity	Taiwan Air TAC 15	Taiwan Air TAC 15	Taiwan Air TAC 12
Input power	380V,50/60HZ	380V,50/60HZ	380V,50/60HZ

widely used

(1) Auto parts: Children's seat frame, door lock rod, snake spring, including one snake and two snakes, car cat head spring, sun visor rail frame, car seat wire, motorcycle parts, bicycle parts, lift car, etc.

(2) Daily hardware: kitchen display rack, shelf, egg laying device, cabinet basket, refrigerator rack, toilet rack.

(3) Wire craft products, lighting molding products, fishing gear parts products, wine rack, family fruit tray, garden flower rack, Christmas wire gifts.

(4) All kinds of cage processing: bird cage, dog cage, pet cage, breeding cage, rat cage, etc. Hanger, shoe hanger, curtain hook, shelf hook, display hook, etc

